



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4095-045
Job Sheet 177818



Part No: D4095-045

Job Qty: 6 ea

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2,7,9 IPP REV:A 11.10.12 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/22
100	Waterjet	6 pcs		5/25/18	0.00	1.34	Waterjet1		SC 18/05/22
110	QC	6 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/22
120	QC	6 pcs		5/25/18	0.00	0.00	QC8-4		PO 18-05-22
130	Brake NC	6 pcs		5/25/18	0.32	0.69	Brake NC 1		DAE 38
140	QC	6 pcs		5/25/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs		5/25/18	0.00	0.49	HandFinish4		JMD 07/06/2018
160	QC	6 pcs		5/25/18	0.00	0.00	QC3		38
170	Packaging	6 pcs		5/25/18	0.00	0.00	Packaging3-2		W 9-88 18-6-18
180	QC21-SA	6 Ea		5/25/18	0.00	0.00	QC21		DAE 21 18-06-18

Part Op 100 - 1-Cut as per Dwg (D4095-5)

Descriptions: 130 - Form on Brake as per Dwg D3564 using Jigs DT8179 and DT8155 Form Joggle as per Dwg D3564 on brake using Jig DT8157

150 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

170 - LOCATION : FG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	6.1800 sf (1.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	6	190	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:34 AM Dart.Gagnon.Michelle



Container No: S072836



Part: D4095-045

Job No: 177818

Serial No/Batch: S072836

Revision:

Inspector:

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Date: 05/22/18

